

**OSAI OPENcontrol CNC
2025 Training Courses contents**



Course code
Title
Main topic
Subject
Level
Knowledge required (suggested)
Course duration (days)
Agenda

C01
OPENcontrol HW Configuration and SW Installation
HW/SW
HW Configuration and SW Installation
1
Basic CNC and remote devices on bus knowledge
2
<p>OPENcontrol HW models and devices Boards and fieldbuses. ODM system configurator. CalibrationTool setup tool. EtherCAT configurator ODE. SW installation</p> <ul style="list-style-type: none"> - BIOS - Operating System - CNC SW - PC applications <p>Backup and restore modes</p>

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C02
WinNBI - End User HMI
WinNBI Graphical Interface End user applications
1
Basic CNC knowledge
1
BootController ProcessController (Standard HMI layouts) <ul style="list-style-type: none"> - HMI layouts components - Machine setup - Origin preset - Program management - Search in memory - Multi Block Retrace SystemHistory FileBrowser- File management <ul style="list-style-type: none"> - Drag&Drop - Logic drives configuration - Local files (PC/CNC) Table Editor Machine Plot IsoView User data area Backup and Restore from Security

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C03
WinNBI - Layout customization
WinNBI Graphical Interface ProcessController/Layout Builder
1
Basic CNC knowledge
1
<p>ProcessController and LayoutBuilder</p> <ul style="list-style-type: none"> - general functions (Run-Time and Design Time) <p>Creating and activating a HMI layout</p> <ul style="list-style-type: none"> - default and dedicated lists - HMI screen selection methods - multi CNC HMI screen <p>Graphics operations</p> <ul style="list-style-type: none"> - copy/paste, move, drag, stretch etc. - layer definition <p>Properties</p> <ul style="list-style-type: none"> - fonts, dimensions etc. <p>Predefined graphic objects</p> <ul style="list-style-type: none"> - detail analysis <p>Customized graphic objects (push-buttons, images etc.)</p> <ul style="list-style-type: none"> - detail analysis - Interaction with the PLC <p>Utility</p> <ul style="list-style-type: none"> - HMI layout translation - Variable list - local variables and dedicated DLL (mention)

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C08
ATMOS - Use of HMI 2024
ATMOS Graphical Interface End user pages
1
Basic CNC knowledge
1
Booter (CNC bootstrap control) CNController (standard video Pages) <ul style="list-style-type: none"> - Video Pages elements - Machine Setup - Origins preset - Programs and files management - Search in memory - Multi Block Retrace - HMI configuration SystemJournal (messages history) TechnoLab (data tables management)

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C09
ATMOS - Video pages customization
ATMOS graphical interface CNController/PageBuilder
1
Basic CNC knowledge
1
<p>CNController e PageBuilder</p> <ul style="list-style-type: none"> - General functionality (Run-Time e Design Time) <p>Creating and activating a video page</p> <ul style="list-style-type: none"> - Pages default list - Video page selection methods <p>Graphical operations</p> <ul style="list-style-type: none"> - Use of horizontal and vertical automatic Layout - Graphical objects management - cut/copy /past, move etc. <p>Properties</p> <ul style="list-style-type: none"> - fonts, dimensions etc. <p>Predefined graphic objects</p> <ul style="list-style-type: none"> - detailed analysis <p>Custom graphic objects (push-buttons, images etc.)</p> <ul style="list-style-type: none"> - detailed analysis - interaction with the PLC <p>Utility</p> <ul style="list-style-type: none"> - Video Pages translation - Local variables

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C04
PLC programming
Machine Logic programming
2
Basic CNC knowledge
2
<p>4Control development Tool</p> <p>Machine logic structure</p> <ul style="list-style-type: none"> - PLC - Data area - Time task - Event task - Consent task - Priority, scheduling etc. - Calls to function (mode) <p>Data area details</p> <ul style="list-style-type: none"> - System and Process data area - Interpolators and axis data area - Global and local data area - Tables - Input, Output and in memory variables <p>Console and Part Program consent task details</p> <p>Axes motion management by PLC</p> <p>Functions and Function Blocks Overview</p> <ul style="list-style-type: none"> - Communication with processes (Channels) library - Axes movement by PLC library - General functions library - Axes management library - CANopen management library - XML files management library - TCP/IP communication library by logic - Serial management library <p>Searching memory management and Multi Block Retrace</p>

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C07
PLC application
Use and customization of standard OSAI Machine Logic
2
Basic CNC knowledge Participation in C04 course
1
Installation AMP configuration analysis Logic configuration Pre-assigned I/Os management Pre-defined logic functions overview - Enabling and Axes reference - Process and Axes status information - Spindle - Emergencies - Hold/Feedhold - Console - CANopen device - Modbus device - Pneumatic devices (clamps, part locking, references magazines etc.) - Tool change - M codes - Joystick/Handwheel for manual movement - PLC messages Customization of pre-defined functions Specific HMI screen layouts Macro customization (part program) - Tool Change - Tool Preset - Probing - Axis homing

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C05
Base ISO programming
ISO programming base course - 2D½ machining
2
CNC basic knowledge
1
Programming with OPENcontrol system <ul style="list-style-type: none"> - IProgram files - ISO program components - Block types - Programmable functions - G codes - ISO program execution and synchronization - Change of the execution sequence Axes programming <ul style="list-style-type: none"> - Axes movements - Origins and control of coordinates and trajectory - Change of the axis reference system - Overtravel and protected areas Tools and offsets programming Tool radius compensation Spindle programming M auxiliary functions Parametric programming Canned cycles Probing cycles Communications management Technological variables, Tables

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C06
Advanced ISO programming
ISO programming advanced course - 3D machining
3
ISO CNC programming
1
<p>Programming with OPENcontrol system</p> <p>Virtualizations</p> <ul style="list-style-type: none"> - Polar and cylindrical coordinates programming - Non-orthogonal axes programming <p>3D Transformations</p> <ul style="list-style-type: none"> - Rotation of the Cartesian coordinates - Tool Center Point (TCP) <p>Tool direction/offset vectors programming</p> <ul style="list-style-type: none"> - Kinematics identification - Tool Center Point for machines with Prismatic head - Tool Center Point of the tool-length only - Tool Center Point for general machines - UPR and tool offsets <p>High speed programming (SPLINES)</p> <ul style="list-style-type: none"> - Points programming and profile characteristics - Curve change management - Angles management - Splines control commands - Spline kinematics transformation <p>PREDICTIVE DYNAMICS</p> <p>Paramacros</p> <p>Multi-process management (multi-channel)</p> <ul style="list-style-type: none"> - Functional notes on processes synchronization - Process control commands - Notes on "acquiring/releasing axes" functions <p>Programming of axes movement Filters</p> <p>Notes on XML programming</p> <p>Volumetric Compensation management</p>